



Set level pads under base bolts.



Set level pads under base bolts.

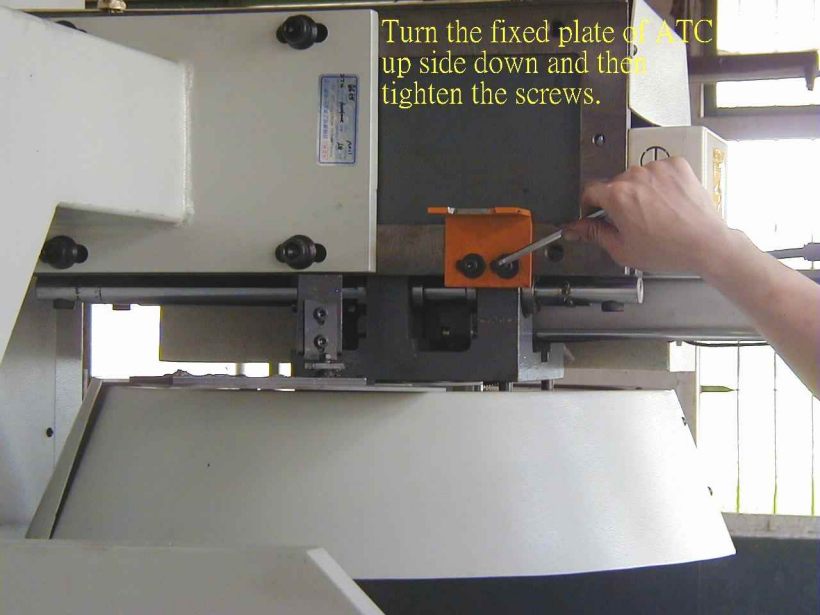
Loosen the fixed screws of ATC.



Loosen the fixed
screws of ATC.



Turn the fixed plate of ATC
up side down and then
tighten the screws.



Remove the fixed ring of steel bar.

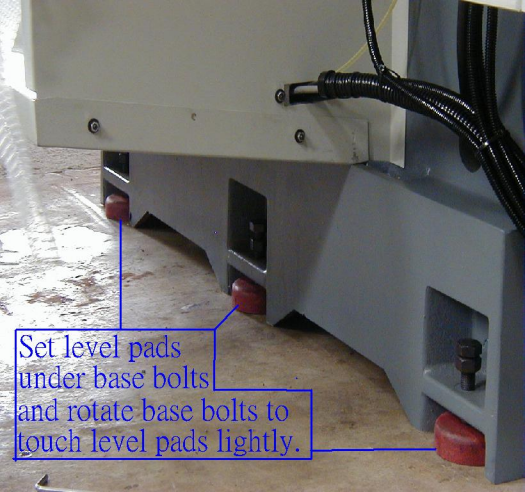


Fixed ring has been removed.

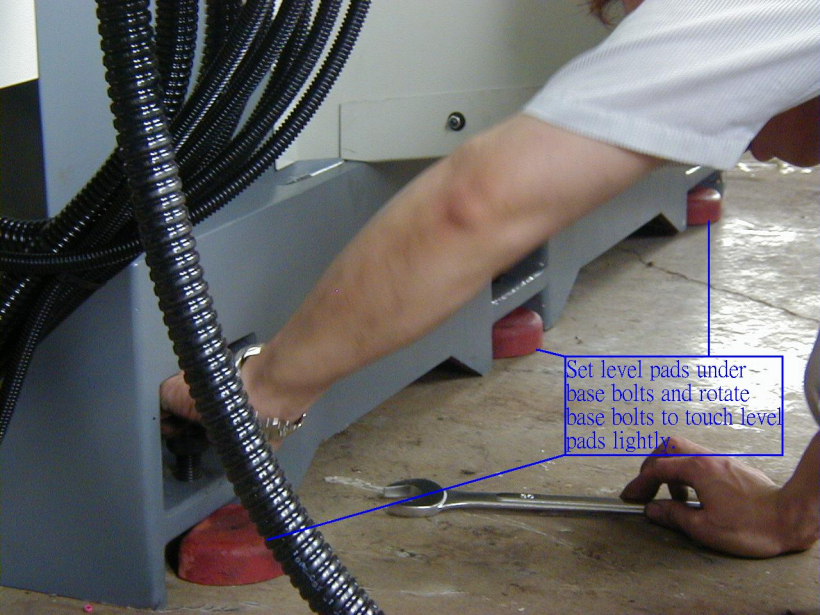


A photograph of a white industrial machine. A black corrugated hose is connected to a port on the machine's front panel. To the left, a silver metal cable tray is visible. A yellow text box is overlaid on the right side of the image.

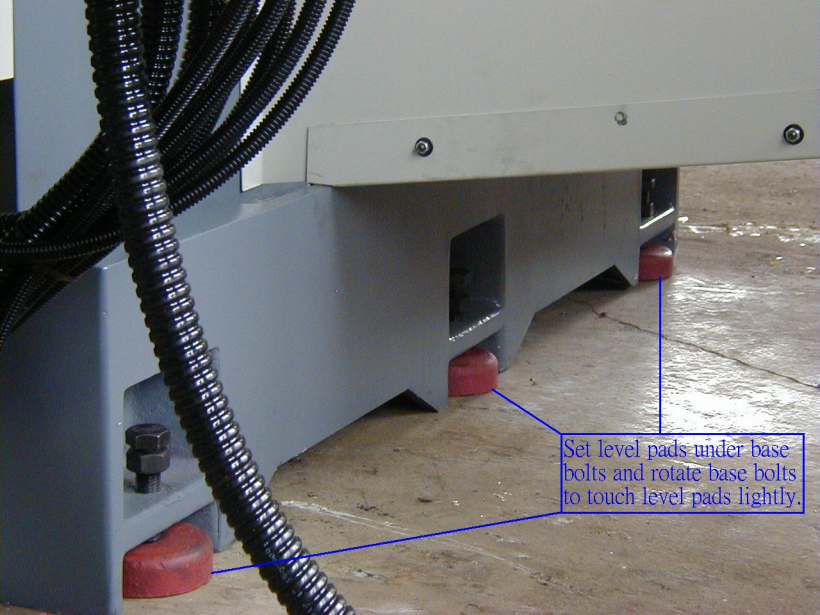
Please remove the fixed ring of steel bar on the other side.

A photograph showing the base of a machine. The machine has a white upper section and a grey lower section. Three red leveling pads are visible under the base. Two base bolts are shown, one of which is being rotated. A black cable is connected to the machine. A blue text box with lines pointing to the pads and bolts contains the following text:

Set level pads
under base bolts
and rotate base bolts to
touch level pads lightly.



Set level pads under base bolts and rotate base bolts to touch level pads lightly.



Set level pads under base bolts and rotate base bolts to touch level pads lightly.

Power on machine. Move
Z-axis upward a little and
then take away supporting
wood.





砂特科技

Take away supporting
wood.



Move Z-axis
downward a little
and then take away
steel bar.

Take away steel
bar.



Steel bar has been taken away.







Loosen screws on casting in order to install Y-axis front telescopic cabinet.



Loosen screws on casting in order to install Y-axis front telescopic cabinet.



Loosen all screws
on casting.

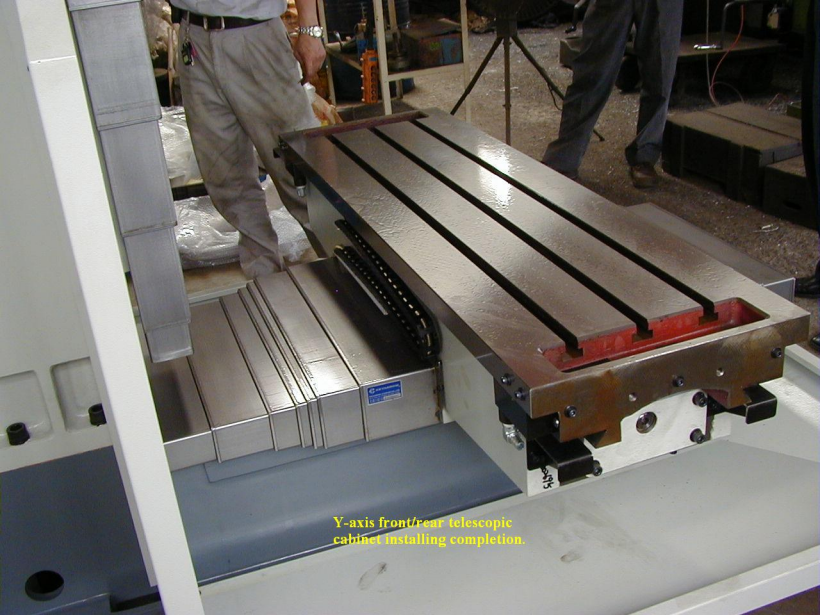


Install telescopic
cabinet and tighten
screws.



Loosen screws on casting
in order to install Y-axis
rear telescopic cabinet.





Y-axis front/rear telescopic
cabinet installing completion.



Set a Spirit Level on table for Y-axis direction.



Set a Spirit Level on table for X-axis direction.



Adjust the level from 4
front/rear base bolts.



Adjust the level from 4 front/rear base bolts.



Adjust the level from 4 front/rear base bolts.



Tighten the nuts after level adjusted.



Loosen screws on table o order to install
X-axis right telescopic cabinet.



Install telescopic cabinet and
tighten screws.

Install telescopic cabinet and tighten screws.





X-axis right telescopic cabinet installing completion.



Prepare to install X-axis left
telescopic cabinet.



**Install telescopic cabinet
and tighten screws.**

A photograph of two men in a workshop installing a telescopic cabinet onto a large industrial machine. The man on the left, wearing a light blue shirt and dark trousers, is leaning over the machine. The man on the right, wearing a white shirt and glasses, is also leaning over the machine. They are working on a long, dark-colored telescopic cabinet that is being attached to the machine. The machine has a large, white, box-like structure on top. In the background, there is a wooden cabinet and a ladder leaning against it. The floor is concrete and there are some bags and debris on it. The text "Install telescopic cabinet and tighten screws." is overlaid on the right side of the image.

Install telescopic
cabinet and tighten
screws.



Install telescopic cabinet and
tighten screws.



X-axis left telescopic cabinet installing completion.



Paste the Silicone on the table front side in order to install the splashguard.



Paste the Silicone on the table front side
in order to install the splashguard.



Paste the Silicone on the table front side in order to install the splashguard.



Install splashguard.



Tighten front screws of splashguard.



Tighten front screws of splashguard.



Tighten rear screws of slashguard.



Tighten rear screws of slashguard.



Tighten rear screws of slashguard.